

**Program to Reduce the Earthquake Hazards of
Steel Moment-Frame Structures**

**Recommended Seismic
Evaluation and Upgrade
Criteria for Existing Welded
Steel Moment-Frame
Buildings**

DISCLAIMER

This document provides recommended criteria for the seismic evaluation and upgrade of welded steel moment-frame buildings. The recommendations were developed by practicing engineers based on professional judgment and experience and supported by a large program of laboratory, field, and analytical research. While every effort has been made to solicit comments from a broad selection of the affected parties, this is not a consensus document. **No warranty is offered, with regard to the recommendations contained herein, either by the Federal Emergency Management Agency, the SAC Joint Venture, the individual Joint Venture partners, or their directors, members or employees. These organizations and their employees do not assume any legal liability or responsibility for the accuracy, completeness, or usefulness of any of the information, products or processes included in this publication. The reader is cautioned to carefully review the material presented herein and exercise independent judgment as to its suitability for application to specific engineering projects.** These recommended criteria have been prepared by the SAC Joint Venture with funding provided by the Federal Emergency Management Agency, under contract number EMW-95-C-4770.

Cover Art. The beam-column connection assembly shown on the cover depicts the standard detailing used in welded steel moment-frame construction prior to the 1994 Northridge earthquake. This connection detail was routinely specified by designers in the period 1970-1994 and was prescribed by the *Uniform Building Code* for seismic applications during the period 1985-1994. It is no longer considered to be an acceptable design for seismic applications. Following the Northridge earthquake, it was discovered that many of these beam-column connections had experienced brittle fractures at the joints between the beam flanges and column flanges.